

# **Product Specification**

| Model Name  | IPS101B506S        |
|-------------|--------------------|
| Description | 1280(RGB)x800 Dots |
| Description | 10.1" TFT LCD      |
| Date        | 2021/11/26         |
| Revision    | 1.0                |

|    | Approved      | Check         | Prepared       |
|----|---------------|---------------|----------------|
|    | by/Date       | by/Date       | by/Date        |
| Zł | HP 2021/11/26 | HL 2021/11/26 | ZWF 2021/11/26 |

| Customer Approval |  |  |  |  |
|-------------------|--|--|--|--|
|                   |  |  |  |  |
| Date              |  |  |  |  |

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## 1. Record of Revision

| Rev | Issued Date | Description    | Editor |
|-----|-------------|----------------|--------|
| 1.0 | 2021/11/26  | First Release. | ZWF    |
|     |             |                |        |
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|     |             |                |        |

## **2 General Specifications**

|                 | Feature                        | Spec                           |  |
|-----------------|--------------------------------|--------------------------------|--|
|                 | Size                           | 10.1 inch                      |  |
|                 | Resolution                     | 1280(Horizontal)*800(Vertical) |  |
|                 | Interface                      | LVDS                           |  |
|                 | Connect type                   | Connector                      |  |
|                 | Color Depth                    | 16.7M                          |  |
| Characteristics | Technology type                | a-Si                           |  |
|                 | Display Spec. Pixel pitch (mm) | 0.1695(H)×0.1695(V)            |  |
|                 | Pixel Configuration            | R.G.B. Vertical Stripe         |  |
|                 | Display Mode                   | Normally Black                 |  |
|                 | Driver IC                      | EK79202                        |  |
|                 | Viewing Direction              | ALL                            |  |
|                 | LCM (W x H x D) (mm)           | 229.46(W)*149.10(H)*4.5 (D)    |  |
|                 | Active Area(mm)                | 216.96(H)x 135.60(V)           |  |
| Mechanical      | With /Without TP               | Without TP                     |  |
|                 | Weight (g)                     | TBD                            |  |
|                 | LED Numbers                    | 45 LEDs                        |  |

Note 1: Requirements on Environmental Protection: RoHS

Note 2: LCM weight tolerance: +/- 5%

## 3 Input/Output Terminals

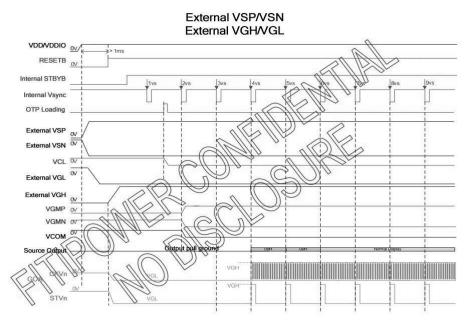
| No.   | Symbol     | Description                       | Note |
|-------|------------|-----------------------------------|------|
| 1     | NC         | No connection                     |      |
| 2-3   | VDD (3.3V) | Power Supply                      |      |
| 4     | NC         | No connection                     |      |
| 5     | RESET(NC)  | No connection                     |      |
| 6     | STBYB(NC)  | No connection                     |      |
| 7     | GND        | Ground                            |      |
| 8     | RXIN0-     | - LVDS differential data input    |      |
| 9     | RXIN0+     | + LVDS differential data input    |      |
| 10    | GND        | Ground                            |      |
| 11    | RXIN1-     | - LVDS differential data input    |      |
| 12    | RXIN1+     | + LVDS differential data input    |      |
| 13    | GND        | Ground                            |      |
| 14    | RXIN2-     | - LVDS differential data input    |      |
| 15    | RXIN2+     | + LVDS differential data input    |      |
| 16    | GND        | Ground                            |      |
| 17    | RXCLK-     | - LVDS differential clock input   |      |
| 18    | RXCLK+     | + LVDS differential clock input   |      |
| 19    | GND        | Ground                            |      |
| 20    | RXIN3-     | - LVDS differential data input    |      |
| 21    | RXIN3+     | + LVDS differential data input    |      |
| 22    | GND        | Ground                            |      |
| 23    | SDA(NC)    | No connection                     |      |
| 24    | SCL(NC)    | No connection                     |      |
| 25    | GND        | Ground                            |      |
| 26    | CS(NC)     | No connection                     |      |
| 27    | NC         | No connection                     |      |
| 28    | LVBIT(NC)  | No connection                     |      |
| 29    | NC         | No connection                     |      |
| 30    | GND        | Ground                            |      |
| 31-32 | LEDK       | Power for LED backlight (Cathode) |      |
| 33-38 | NC         | No connection                     |      |
| 39-40 | LEDA       | Power for LED backlight (Anode)   |      |

| ltem                   | Symbol | MIN    | Тур | MAX    | Unit |
|------------------------|--------|--------|-----|--------|------|
| Supply Voltage         | VDD    | -0.3   | 3.3 | 3.6    | V    |
| Input voltage "H"level | VIH    | 0.7VDD | -   | VDD    | V    |
| Input voltage "L"level | VIL    | 0      | -   | 0.3VDD | V    |
| Operating Temperature  | TOPR   | -30    | -   | 85     | °C   |
| Storage Temperature    | TSTG   | -30    | -   | 85     | °C   |

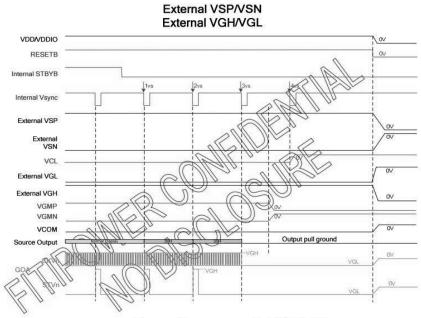
## 4 Absolute Maximum Ratings

## **5 Electrical Characteristics**

#### 5.1 POWER ON/OFF SEQUENCE



Power on sequence with PMODE=H



Power off sequence with PMODE=H

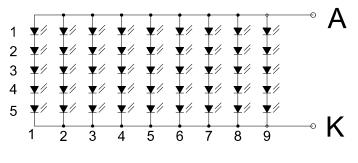
### 5.2 Driving Backlight

| Item                        | Symbol          | MIN | ТҮР   | MAX | Unit | Remark |
|-----------------------------|-----------------|-----|-------|-----|------|--------|
| Forward Current             | I <sub>F</sub>  | -   | 360   | -   | mA   |        |
| Forward Voltage             | V <sub>F</sub>  | 14V | 16V   | 18V | V    |        |
| Backlight Power consumption | W <sub>BL</sub> | -   | 5.76W | -   | W    |        |
| LED Lifetime                |                 | -   | 50000 | -   | Hrs  |        |

Note 1: Each LED: IF =40 mA, VF =3.2+/0.3V.

Note 2: Optical performance should be evaluated at Ta=25  $^\circ\!\mathrm{C}$  only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life Time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



## **CIRCUIT DIAGRAM**

### **5.3 RESET TIMING CHARACTERISTICS**

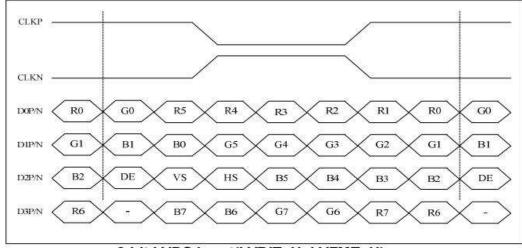
When RESETB of the reset pin equals to Low, it will be in the condition of reset. When it is in the condition of reset, it will make the device recover the initial set.

However, in order to avoid the reset noise cause reset, there is a mechanism to judge about whether the reset is needed or not.

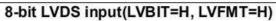
The closed interval of Low can be shown as the following.

(Test condition: VDDIO=2.3V~3.6V, VSS=0V, TA=-20 ~+85)

| Devenueten            | C      | Combal Conditions |      |      |     |      |
|-----------------------|--------|-------------------|------|------|-----|------|
| Parameter             | Symbol | Conditions        | Min. | Тур. | Max | Unit |
| Reset low pulse width | Trst   |                   | 20   |      | -   | μs   |
| Reset low pulse width | Trst   |                   | 20   | <    | -   |      |



#### 5.4 LVDS interface CHARACTERISTCS



|     | For 1280RGBx800            | ) all       | N      |       |               |      |       |
|-----|----------------------------|-------------|--------|-------|---------------|------|-------|
| 10) | Parameter                  |             | Symbol | Value |               |      | Linit |
|     |                            |             |        | Min.  | Тур.          | Max. | Unit  |
|     | RCLK frequency @Frame rate | 60Hz (LVDS) | FDCLK  | 66.3  | 72.4          | 78.9 | MHz   |
|     | HSYNC period time          |             | Тн     | 1380  | 1440          | 1500 | DCLK  |
|     | Horizontal display are     | ea          | Тнр    |       | 1280          |      | DCLK  |
|     |                            | Min.        |        |       | 1             |      |       |
|     | HSYNC pulse width          | Тур.        | Тнри   | -     |               |      |       |
|     |                            | Max.        | 1 [    | 40    |               |      |       |
|     | HSYNC back porch(with pul  | se width)   | Тнвр   | 88    | 88            | 88   | DCLK  |
|     | HSYNC front porch          |             | THEP   | 12    | 72            | 132  | DCLK  |
|     | VSYNC period time          |             | Tv     | 824   | 838           | 872  | Н     |
|     | Vertical display area      | 1           | TVD    |       | 800           |      | Н     |
| -00 |                            | Min.        |        |       | 1             |      | Н     |
|     | VSYNC pulse width          | Тур.        | Tvpw   |       | 5 <b>7</b> 2/ |      |       |
|     | Max.                       |             | 1 [    |       | 20            | ×.   |       |
|     | VSYNC back porch(with pul  | se width)   | Тувр   | 23    | 23            | 23   | Н     |
|     | VSYNC front porch          |             | TVFP   | 1     | 15            | 49   | Н     |

| 6 | Optical | <b>Characteristics</b> |
|---|---------|------------------------|
|---|---------|------------------------|

| Items                |       | Symbol                              | Condition | Min.  | Тур.  | Max.  | Unit    | Remark          |
|----------------------|-------|-------------------------------------|-----------|-------|-------|-------|---------|-----------------|
| Viewing angles       |       | θτ                                  |           |       | 80    | -     |         | Note2           |
|                      |       | $\theta_{B}$                        | Center    |       | 80    | -     | Dograa  |                 |
|                      |       | θL                                  | CR≥10     |       | 80    | -     | Degree. |                 |
|                      |       | $\theta_{R}$                        |           |       | 80    | -     |         |                 |
| Contrast Ratio       |       | CR                                  | Θ =0      | 800   | 1000  | -     | -       | Note1,<br>Note3 |
| Response Time        |       | T <sub>ON</sub><br>T <sub>OFF</sub> | 25°C      | _     | 25    | 35    | ms      | Note1,<br>Note4 |
| Chromoticity         | Red   | Xw                                  |           | 0.568 | 0.618 | 0.668 | -       | Note1,          |
|                      |       | Yw                                  |           | 0.278 | 0.328 | 0.378 | -       | Note5           |
|                      | Green | Xw                                  |           | 0.285 | 0.335 | 0.385 | _       | Note1,          |
|                      |       | Yw                                  | Backlight | 0.492 | 0.542 | 0.592 | -       | Note5           |
| Chromaticity         | Blue  | Xw                                  | is on     | 0.086 | 0.136 | 0.186 | -       | Note1,          |
|                      |       | Yw                                  |           | 0.095 | 0.145 | 0.195 | -       | Note5           |
|                      | White | Xw                                  |           | 0.272 | 0.322 | 0.372 | -       | Note1,          |
|                      |       | Yw                                  |           | 0.294 | 0.344 | 0.394 | -       | Note5           |
| Luminance Uniformity |       | LU                                  |           | 70    | 75    | -     | %       | Note1,<br>Note6 |
| Luminance            |       | L                                   |           | 800   | 1000  |       | cd/m2   | Note1,<br>Note7 |

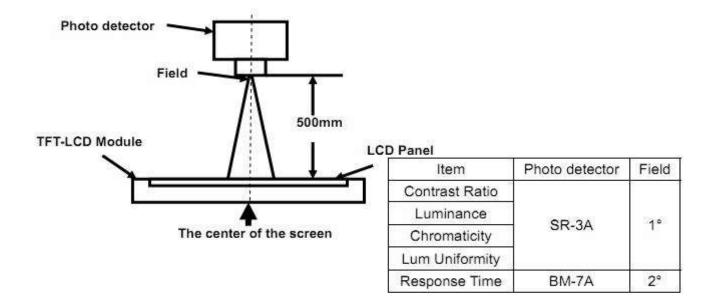
Test Conditions:

1. IF= 20mA(one channel), the ambient temperature is 25°C.

2. The test systems refer to Note 1 and Note 2.

Note 1:Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

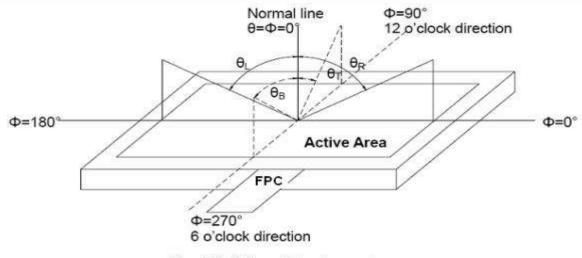


Fig. 1 Definition of viewing angle

Note 3: Definition of contrast ratio

$$Contrast ratio (CR) = \frac{Luminance measured when LCD is on the "White" state}{Luminance measured when LCD is on the "Black" state}$$

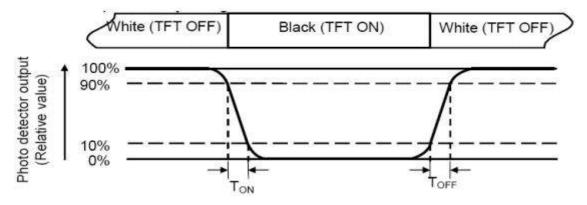
"White state ": The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

#### Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/ Lmax X100% L-----Active area length W----- Active area width

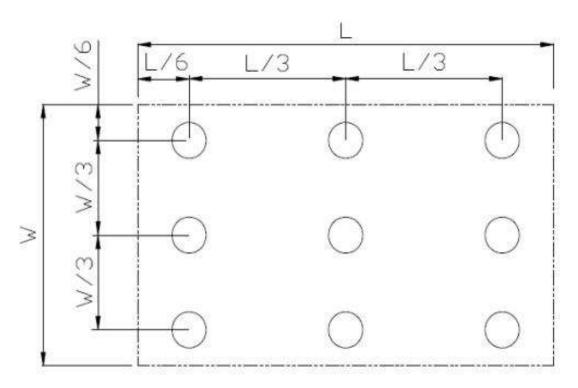


Fig. 2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position. Lmin: The measured minimum luminance of all measurement position.

Note 7: Definition of Luminance :

Measure the luminance of white state at center point.

## 7 Environmental / Reliability Tests

| No | Test Item                             | Condition  | Remarks  |
|----|---------------------------------------|--|--|
| 1  | High Temperature<br>Operation         | Ts= +85℃, 96hrs  | IEC60068-2-1:2007<br>GB2423. 2-2008  |
| 2  | Low Temperature<br>Operation          | Ta= -30℃, 96hrs  | IEC60068-2-1:2007<br>GB2423.1-2008   |
| 3  | High Temperature<br>Storage           | Ta= +85℃,96hrs   | IEC60068-2-1:2007<br>GB2423. 2-2008  |
| 4  | Low Temperature<br>Storage            | Ta= -30℃, 96hrs  | IEC60068-2-1:2007<br>GB2423.1-2008   |
| 5  | High Temperature & Humidity Operation | Ta= +60℃, 90% RH max,96 hours  | IIEC60068-2-78:2001<br>GB/T2423.3-2006   |
| 6  | Thermal Shock<br>(Non-operation)      | -30℃ 30 min ~ +85℃ 30 min<br>Change time: 5min, 20 Cycle   | Start with cold<br>temperature,<br>end with high<br>temperature<br>IEC60068-2-14:1984,<br>GB2423.22-2002 |
| 7  | ESD                                   | C=150pF, R=330 Ω,<br>5 points/panel ,<br>Air:±8KV, 5 times<br>Contact: ±4KV, 5 times<br>(Environment: 15°C ~<br>35°C, 30% ~ 60%, 86Kpa ~ 106Kpa) | IEC61000-4-2:2001<br>GB/T17626.2-2006  |
| 8  | Vibration<br>(Non-operation)          | Frequency range: 10~55Hz,<br>Stroke: 1.5mm ,<br>Sweep: 10Hz~55Hz~10Hz<br>2 hours for each direction of X .Y.Z.<br>(6 hours for total)            | IEC60068-2-6:1982<br>GB/T2423.10-1995  |
| 9  | Mechanical Shock<br>(Non-operation)   | Half Sine Wave<br>60G ,6ms,±X,±Y,±Z<br>3times for each direction   | IEC60068-2-27:1987<br>GB/T2423.5—1995  |
| 10 | Package Drop Test                     | Height: 60 cm,<br>1 corner, 3 edges, 6 surfaces  | IEC60068-2-32:1990<br>GB/T2423.8-1995  |

Notes:

1. The test result shall be evaluated after the sample has been left at room temperature and humidity for 2 hours without load. No condensation shall be accepted. The sample will not be accepted if appear these defects:

1).Air bubble in the LCD;

2) Seal leak

3).Non-display

4) missing segments

5).Glass crack

6).CR reduction >40%

7).IDD increase >100%

8).Brightness reduction >50%

9).Color coordinate tolerance >0.05

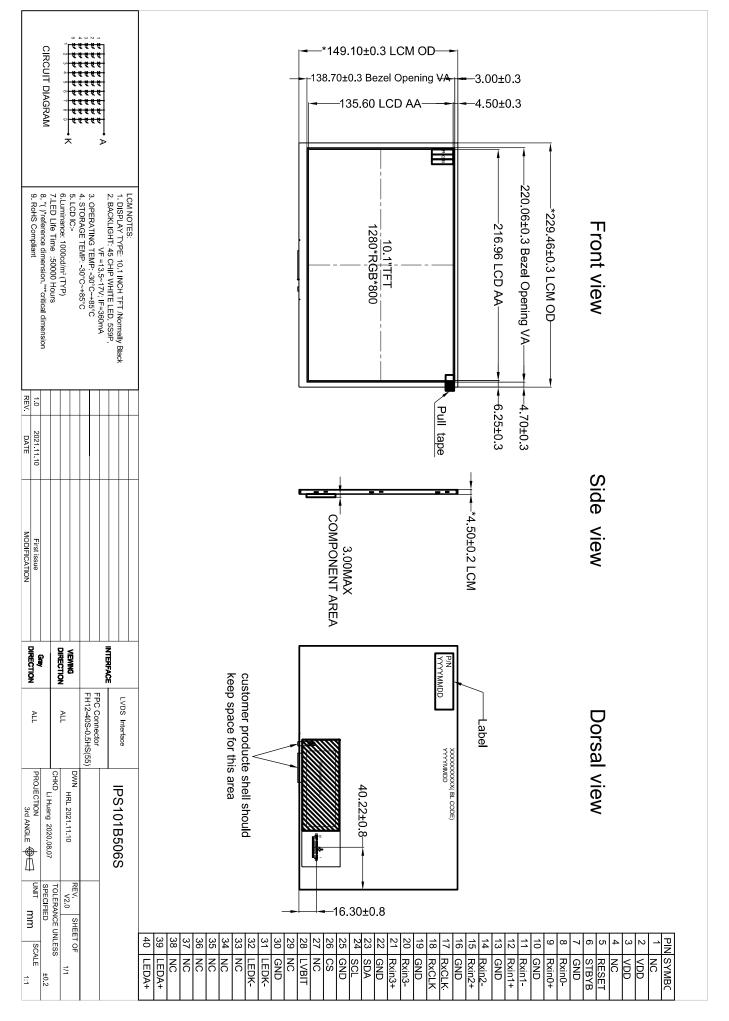
2.≤7.0 inch: The size of sample is 5pcs;

>7.0 inch: The size of sample is 2pcs;

3. One test sample must complete each test item;

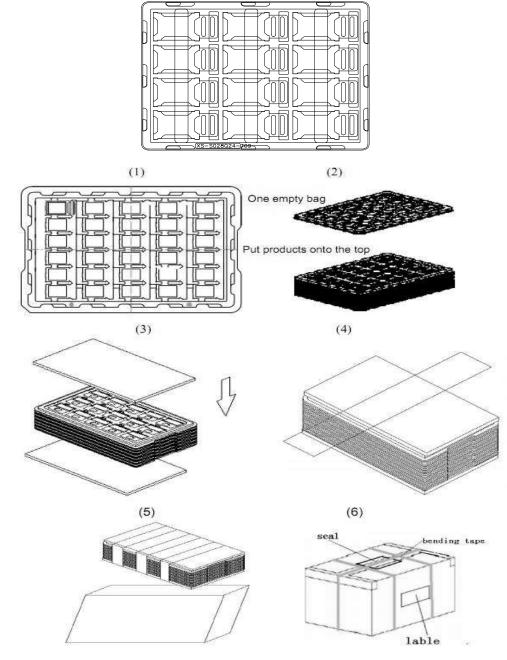
4.In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judge as a good part.

5.In the test of High Temperature Operation and High Temperature & Humidity Operation ,the operation temperature is the surface temperature of module.



## 9 Packing

#### **Packing Method**



- 1. Put module into tray cavity:
- 2. Tray stacking
- 3. Put 1 cardboard under the tray stack and 1 cardboard above:
- 4. Fix the cardboard to the tray stack with adhesive tape:
- 5. Put the tray stack into carton.
- 6. Carton sealing with adhesive tape.

## **10. TFT-LCD Module Inspection Criteria**

### 10.1 Scope

The incoming inspection standards shall be applied to TFT –LCD Modules (hereinafter Called "Modules")

### **10.2 Incoming Inspection**

The customer shall inspect the modules within twenty calendar days of the delivery date (the "inspection period) at its own cost. The result of the inspection (acceptance or rejection) shall be recorded in writing, and a copy of this writing will be promptly sent to The seller, If the results of the inspecting from buyer does not send to the seller within twenty Calendar days of the delivery date. The modules shall be regards as acceptance. Should the customer fail to notify the seller within the inspection period, the buyers Right to reject the modules shall be lapsed and the modules shall be deemed to have Been accepted by the buyer

### **10.3 Inspection Sampling**

3.1. Lot size: Quantity per shipment lot per model
3.2. Sampling type: Normal inspection, Single sampling
3.3. Inspection level: II
3.4. Sampling table: MIL-STD-105E
3.5. Acceptable quality level (AQL)
Major defect: AQL=0.65 Minor defect: AQL=1.00

### **10.4 Inspection Conditions**

4.1 Ambient conditions:

- a. Temperature: Room temperature 25±5°C
- b. Humidity: (60±10) %RH

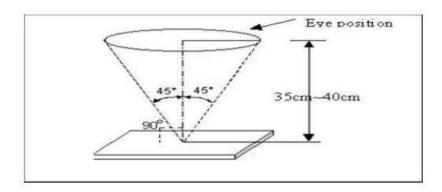
c. Illumination: Single fluorescent lamp non-directive (300 to 700 Lux)

4.2 Viewing distance

The distance between the LCD and the inspector's eyes shall be at least 35±5 cm.

4.3 Viewing Angle

U/D: 45 °/45°, L/R: 45°/45°



### **10.5 Inspection Criteria**

Defects are classified as major defects and minor defects according to the degree of Defectiveness defined herein.

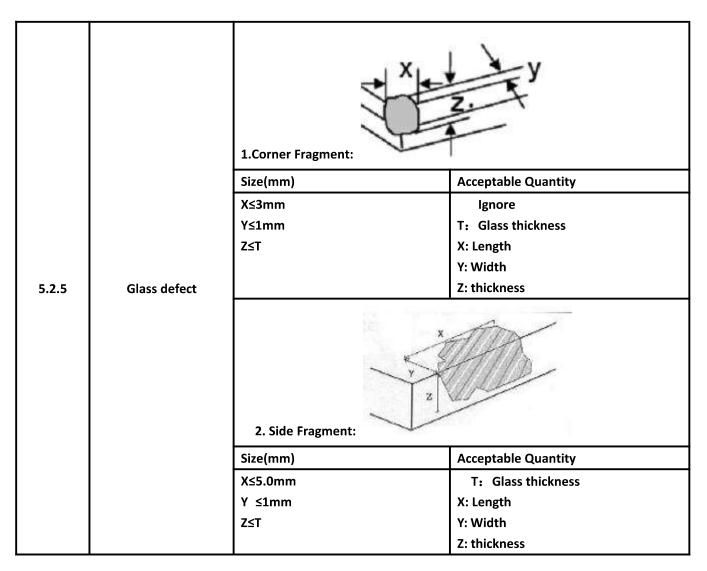
| 10.5.1 Major defect | 1 | 0.5.1 | Major | defect |
|---------------------|---|-------|-------|--------|
|---------------------|---|-------|-------|--------|

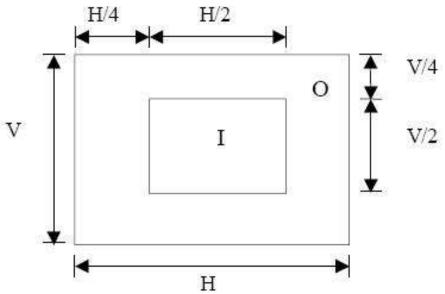
| ltem No | Items to be<br>inspected  | Inspection Standard  |
|---------|---------------------------|--|
| 5.1.1   | All functional<br>defects | 1) No display<br>2) Display abnormally<br>3) Short circuit<br>4) line defect |
| `5.1.2  | Missing                   | Missing function component   |
| 5.1.3   | Crack                     | Glass Crack  |

#### 10.5.2 Minor defect

| Item No | Items to be inspected  | Inspection standard  |                     |  |  |
|---------|--|--|---------------------|--|--|
| 5.2.1   | Spot Defect<br>Including Black<br>spot White spot<br>Pinhole Foreign | For dark/white spot is defined<br>$\varphi = (x+y) / 2$ $\longrightarrow \begin{array}{c} x \\ & \downarrow \\ & \downarrow \end{array}$ $y \\ & \downarrow \end{array}$ |                     |  |  |
|         | particle Polarizer<br>dirt   | Size φ(mm)   | Acceptable Quantity |  |  |
|         |  | φ≤0.2  | Ignore              |  |  |
|         |  | 0.2 <φ≤0.3   | 3                   |  |  |
|         |  | 0.3 <φ   | Not allowed         |  |  |

|       |   | Define:  | h           |                     |             |  |
|-------|---|--|-------------|---------------------|-------------|--|
| 5.2.2 | Line Defect Including<br>Black line White line<br>Scratch | Width(mm)<br>Length(mm) Acceptable                                   |             | e Quantity          |             |  |
|       |   | W≤0.03   |             |                     | ore         |  |
|       |   | 0.03 < W≤0.04<br>L≤5.0   |             | 4                   |             |  |
|       |   | 0.04 < W, or L>5.0   | Not allowed |                     |             |  |
|       |   | Sizeф(mm)  |             | Acceptable Quantity |             |  |
|       |   | φ≤0.25   | Ignore      |                     | nore        |  |
| 5.2.3 | Polarizer<br>Dent/Bubble<br>Electrical Dot<br>Defect      | 0.25 < φ≤0.5   | 3           |                     | 3           |  |
|       |   | 0.5 <ф   | Not allowed |                     |             |  |
|       |   | Total QTY  | 3           |                     |             |  |
|       |   | Bright and Black dot define:   |             |                     |             |  |
| 5.2.4 |   |  |             |                     |             |  |
|       |   | Two Adjacent Dot   |             |                     |             |  |
|       |   | Inspection pattern: Full white、Full black、Red、green and blue screens |             |                     |             |  |
|       |   | ltem   |             | 1                   | le Quantity |  |
|       |   |  | 1           | 0                   | Total       |  |
|       |   | Black dot defect   | 2           | 3                   | 4           |  |
|       |   | Bright dot defect  | 0           | 3                   | 3           |  |
|       |   | Total Dot     2     4     5  |             |                     |             |  |
| L     |   | 3% Bright Dot is allowed   |             |                     |             |  |





### I area & O area

- Note: 1). Dot defect is defined as the defective area of the dot area is larger than 50% of the dot area.
  - 2). The distance between two bright dot defects (red, green, blue, and white) should be larger than 15mm.
  - 3). The distance between black dot defects or black and bright dot defects should be more than 5mm apart.
  - 4). Polarizer bubble is defined as the bubble appears on active display area. The defect of polarizer bubble shall be ignored if the polarizer bubble appears on the outside of active display area.

#### **10.6 Mechanics specification**

As for the outside dimension, weight of the modules, please refer to product specification For more details

## **11. Precautions for Use of LCD modules**

### **11.1 Handling Precautions**

11.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

11.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

11.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

11.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

11.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene
- 11.1.6. Do not attempt to disassemble the LCD Module.
- 11.1.7. If the logic circuit power is off, do not apply the input signals.
- 11.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 11.1.8.1. Be sure to ground the body when handling the LCD Modules.
- 11.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.
- 11.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 11.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### **11.2 Storage Precautions**

11.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

11.2.2. The LCD modules should be stored under the storage temperature range If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :  $0^{\circ}$ C  $\sim$  40  $^{\circ}$ C Relatively humidity:  $\leq 80\%$ 

11.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

#### **11.3 Transportation Precautions**

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.